

CLAIMS

I 264/308 1-11
II 428/67 12-15
III 425/375 16-21
IV 384/282-25
At least the following is claimed:

1 A method of producing a three-dimensional object, comprising the step
2 of:

3 forming an identifiable structure within the three-dimensional
4 object, wherein the identifiable structure within the three-dimensional
5 object can be detected using a non-invasive dimensional imaging device.

1 2. The method of claim 1, further comprising:

2 providing a build material and a contrast enhancing material,
3 wherein the three-dimensional object is constructed of the build material,
4 and wherein the identifiable structure is fabricated from the contrast
5 enhancing material.

1 3. The method of claim 2, wherein forming includes:

2 disposing at least one layer of the build material onto a first area
3 in an iterative manner;

4 disposing at least one layer of the contrast enhancing material
5 and the build material onto the first area, wherein the contrast enhancing
6 material being disposed onto a designated area, wherein the build
7 material being disposed onto a second area, wherein the second area
8 and the designated area are different areas of the first area;

9 forming the identifiable structure from at least one layer of the
10 contrast enhancing material;

11 disposing at least one layer of the build material onto the second
12 area and the designated area; and

13 forming the three-dimensional object.

- 1 4. The method of claim 3, further comprising:
2 forming a plurality of identifiable structures within the three-
3 dimensional object.
- 1 5. The method of claim 1, further comprising:
2 providing a build material and a contrast enhancing material,
3 wherein the three-dimensional object is constructed of the contrast
4 enhancing material, and wherein the identifiable structure is fabricated
5 from the build material.
- 1 6. The method of claim 1, wherein the identifiable structure is fabricated
2 from a contrast enhancing material.
- 1 7. The method of claim 1, further comprising:
2 wherein the identifiable structure is fabricated from a contrast
3 enhancing material and includes at least one air-gap within the
4 identifiable structure, wherein the combination of the contrast enhancing
5 material and the air-gap define structure selected from a letter, a
6 number, a symbol, an icon, an emblem, a logo, a sign, a bar code, a
7 reference mark, a unique shape, a pattern and combinations thereof.
- 1 8. The method of claim 1, wherein the non-invasive dimensional imaging
2 device includes devices selected from X-ray devices, magnetic imaging
3 devices, computerized axial tomography (CAT) scan devices, ultrasound
4 devices, and computerized topography devices.
- 1 9. The method of claim 1, wherein the contrast enhancing material is
2 selected from nano-particles, micro-particles, colorants, and
3 combinations thereof.

- 1 10. The method of claim 1, wherein the identifiable structure is selected from
2 a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a bar
3 code, a reference mark, a unique shape, a pattern and combinations
4 thereof.
- 1 11. The method of claim 1, further comprising:
2 wherein the identifiable structure is a void, wherein the void
3 defines the identifiable structure selected from a letter, a number, a
4 symbol, an icon, an emblem, a logo, a sign, a bar code, a reference
5 mark, a unique shape, a pattern and combinations thereof.
- 1 12. A three-dimensional object produced by the method of claim 1.
- 1 13. The three-dimensional object of claim 12, wherein the three-dimensional
2 object being a bone replacement
- 1 14. The three-dimensional object of claim 13, wherein the three-dimensional
2 object being a security device.
- 1 15. A three-dimensional object produced by the method of claim 11.
- 1 16. A system for producing a three-dimensional object, comprising:
2 a dispensing system including a build material and a contrast
3 enhancing material;
4 a layer forming system operative to:
5 form an identifiable structure, wherein the identifiable
6 structure can be detected using a non-invasive dimensional
7 imaging device, and
8 form the three-dimensional object, wherein the identifiable
9 structure is disposed within the three-dimensional structure.

- 1 17. The system of claim 16, wherein the identifiable structure is fabricated
2 from the contrast enhancing material.
- 1 18. The system of claim 16, wherein the identifiable structure is a void.
1
- 1 19. The system of claim 16, wherein the identifiable structure is selected
2 from a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a
3 bar code, a reference mark, a unique shape, a pattern and combinations
4 thereof.
- 1 20. The system of claim 16, wherein the three-dimensional object being a
2 bone replacement.
- 1 21. The system of claim 16, wherein the three-dimensional object being a
2 security device.
- 1 22. A method of identifying a three-dimensional object, comprising:
1 providing the three-dimensional object having an identifiable
2 structure disposed within the three-dimensional object;
3 viewing the identifiable structure within the three-dimensional
4 object using a non-invasive dimensional imaging device.
- 1 23. The method of claim 22, wherein the three-dimensional object is
2 disposed within a human subject.
- 1 24. The method of claim 23, wherein the three-dimensional object is selected
2 from a bone replacement and a joint replacement.
- 1 25. The method of claim 22, wherein the identifiable structure is selected
2 from a letter, a number, a symbol, an icon, an emblem, a logo, a sign, a
3 bar code, a reference mark, a unique shape, a pattern and combinations
4 thereof.